BUCHER
emhart glass

Punt Marks Guide

Reference of glass container manufacturing marks



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AGI Glaspac

India

Varadangar, Hyderabad
Bhongir



Addis Ababa Bottle & Glass Share

Ethiopia
Addis Ababa



Al Tajir Glass Industries LLC

United Arab Emirates
Dubai



Alembic Limited (Yera Glass)

India
Banglore



India
Banglore



Allied Glass Containers Ltd.

UK
Knottingley



UK
Leeds



UK
Knottingley
Formerly
Gregg & Company



UK
Knottingley
(Formerly
Lax & Shaw)



Amcor

USA

Millville, New Jersey
(Formerly Lawson Marden
Wheaton)



Anadolu Cam Sanayii A.S. - SISECAM

Georgia
JSC Mina
Ksani Village



Russian Federation
Ruscam Gorohovets Plant
Gorohovets



Russian Federation
Ruscam Kirishi Plant
Kirishi



Russian Federation
Ruscam Kuban Plant



Russian Federation
Ruscam Pokrovsky Plant
Sovetskaya



Russian Federation
Ruscam Ufa Plant
Bashkortostan



Turkey
Bursa
(Formerly Turkiye Sise ve Cam Fabrikalari AS)



Turkey
Eskisdhir



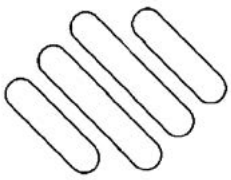
Turkey
Mersin



Ukraine
Merefa



Turkey
Istambul
(Formerly Topkapi Slse San)



Anchor Glass Container Corporation

USA
Tampa, Florida



The Anchor Hocking Company

USA

Monaca, Pennsylvania
Lancaster, Ohio



Anglo Watsons Glass

Philippines
Calamba, Laguna



Arab Pharmaceutical Glass Co.

Egypt
Attaka, Suez



Ardagh Group

Denmark
Holmegaard



Germany
Bad Münder



Germany
Drebkau



Germany
Germerscheim



Germany
Lünen



Germany
Neuenhagen



Germany
Nienburg



Germany
Obernkirchen



Germany
Wahlstedt



Ireland
Dublin



Italy
Monterio Al Vomano,
Abruzzo



Netherlands
Moerdijk



Ardagh Group

Netherlands
Dongen



Poland
Gostyn



Poland
Ujscle



Poland
Wyszkov



Sweden
Limmared



UK
Barnsley



UK
Knottingly



UK
Portland



UK
Wheatley



USA
Bridgeton



USA
Dunkirk, Indiana
(Formerly
Indiana Glass)



USA
Bridgeton, New Jersey
(Formerly
Leone Industries)



Ardagh Group

Germany
(Formerly Nienburger Glas GmbH)



Germany
(Formerly Nienburger Glas GmbH)



Germany
(Formerly Lünen Glashuttenwerke Drebkau)



Germany
Lünen
(Formerly Lünen Glashuttenwerke)



The Netherlands
Dongen
(Formerly PLM EuroGlasindustrie, Rexam Glass)



Germany
Munder
(Formerly PLM Glashutte Munder, Rexam Glass)



Poland
(Formerly PLM Glass, Rexam Glass)



Denmark
Holmegaard
(Formerly PLM Glass, Rexam Glass)



U.K.
Bamsley
(Formerly PLM Redfearn LTD., Rexham Glass)



U.K.
Yorkshire
(Formerly Rockware Glass Ltd.)



U.K.
Knottingley
(Formerly Rockware Glass Ltd.)



U.K.
Portland
(Formerly Rockware Glass Ltd.)



Ardagh Group

U.K.
Wheatley
(Formerly Rockware
Glass Ltd.)



Sweden
Limmared Glass Works
(Formerly AB
Platmaunfaktur PLM Glass
Division)



Germany
Obernkirchen
(Formerly Heye
International GmbH)



Arcya Glass Corporation

Philippines
Makati City



Asia Brewery

Philippines
Makati



BA Glass

Portugal
Avintes

BA1

Portugal
Marinha Grande

BA2

Spain
Villafranca de los Barros

BA3

Spain
León

BA4

Portugal
Venda Nova

BA5

Poland
Sieraków

BA6

Poland
Jedlice

BA7

Germany
Gardelegen

BA8

Greece
Athens

BA9

Bulgaria
Sofia

BA10

Bulgaria
Plovdiv

BA11

Romania
Bucharest

BA12

BA Glass

Portugal
Avintes
(Formerly Barbosa & Almeida)



Portugal
Marinha Grande
(Formerly CIVE)



Spain
Villafranca de los Barros



Spain
Léon
(Formerly Vidriera Leonesa)



Portugal
Venda Nova
(Formerly Sotancro)



Poland
Sieraków
(Formerly Warta Glass)



Poland
Jedice
(Formerly Warta Glass)



Germany
Gardelegen
(Formerly HNG Global, Agenda Glass)



Greece
Athens
(Formerly Youla Glassworks)



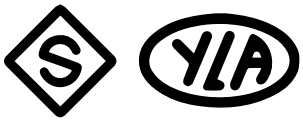
Bulgaria
Sofia
(Formerly Drujba Glassworks)



Bulgaria
Plovdiv
(Formerly Drujba Glassworks)



Romania
Bucharest
(Formerly STIROM)



BJC Berli Jucker Public Co., Ltd.

Thailand
Thai Glass Industries
Bangkok



Thailand
Thai Malaya Glass
Industries
Saraburi



Ball Foster Glass

USA
Muncie, Indiana



USA
Tropicana Products
Bradenton, Florida



Balochistan Glass Limited

Pakistan
Balochistan



Pakistan
Lahore
(Formerly Rachna Glass Ltd.)



Pakistan
Sheikhupra
(Formerly Ravi Glass Ltd.)



Bangkok Glass Group

Thailand
Amphur Tanyaburi,
Phatumtanee

BG

Bartsch, Quilitz & Co. AG (out of business?)

Germany
Massen b. Finsterwalde

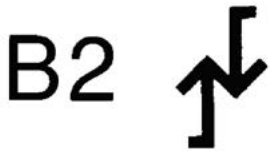


Beatson Clark PLC

UK
Rotherham, South Yorkshire



UK
Stairfoot, Barnsley, South Yorkshire



UK
Edenbridge (Formerly Lewis and Towers)



The Bengal Glass Works Ltd.

Bangladesh
Demra, Dhaka



Bharat Glass Works

India
Banglore



Bormioli Luigi S.p.A.

Italy
Parma
Abbiate Grasso, Milan



Bormioli Rocco & Figlio S.p.A. (owned by Vision Capital)

Italy
Via F. M. Visconti, 1
Abbiategrasso MI



Italy
Via Mazzini, 1
Bergantino RO



Italy
Via Martin della Libertà,
1 Fidenza PR



Italy
Via Martin della Libertà,
1 Fidenza PR



Italy
Via San Leonardo, 41
Parma PR



Italy
Via Nazionale, 1
Altare SV



Bottle Plant of T.T. and W. M. B.
(Taiwan Tobacco & Liquor TTL?)

Republic of China
Taipei, Taiwan



Boukin Sarl (formerly Bouteillierie de Kinshasa)

RD Congo
Kinshasa



Carr Lowrey Glass Co. (out of business?)

USA
Baltimore, Maryland



Centro Vidreiro do Norte de Portugal

Portugal
Oliviera de Azemeis



Centro Vidriero de Venezuela, C.A.

Venezuela
Guarenas, Edo Miranda



Centroamericana de Vidrio S.A.

Guatemala
Guatemala



Chin I Ho Glass Industrial Co. Ltd. (out of business)

Republic of China
Tainan Hsien, Taiwan



Cía Manufacturera de Vidrio del Peru

Peru
Lima



Compañia Cristalera Asuncion

Paraguay
Asuncion

CCA

Conalvidrios S.A.

Colombia
Bogotá



Consol Glass

South Africa
Belville Plant



South Africa
Clayville Plantt



South Africa
Pretoria Plant



South Africa
Wadeville Plant



Kenya
Nairobi
(formerly Central Glass
Industries Ltd.)



Consumers Glass Company Ltd. (out of business)

Canada
Toronto



Crisbisbal S.A. (out of business)

Spain
Castellbisbal



Cristalerias Cattorini Hmos SA

Argentina
Tomas Flores, Benavidez



Cristalerías de Chile

Chile

Padre Hurtado Santiago,
Llay-LLay



Cristalerías del Uruguay

Uruguay
Montevideo



Cristalerías Europeas

Spain
Cornellá de Liobregat



Cristalerías Toro SA

Chile
Santiago



Cristalleria Artistica La Piana - C.A.L.P.

Italy
Via Senese
Colle Di Val D'Elsa SI

Italy
Via Senese
Colle Di Val D'Elsa SI

Cristalux S.A.I.C. (out of business?)

Argentina
Buenos Aires



Crivisa Cristalerías

Spain
Azuqueca de Henares



Crystal Iran Co.

Iran
Tehran



Dai-ichi Glass Co., Ltd.

Japan
Itabashi-ku, Tokyo



Daiwa Special Glass (out of business)

Japan

Hikami, Hyogo Prefecture



Dalian Shengdao Glass (out of business)

People's Republic of China



Damaso Luis dos Santos, Herdeiros, Lda.
(out of business?)

Portugal
Viera de Leiria
2425 Monte Real



Delta Glass PLC

Nigeria

Lagos
Ughelli



Dongwha G&P Co., Ltd.

Republic of Korea
Siwha



Republic of Korea
Siwha
(retired punt mark)



Republic of Korea
(Formerly Hyundae Glass
Industrial Co. Ltd.)



Durobor SA

Belgium
Soignies



Elias Valavanis S.A. Glassworks

Greece
Larissa



El Farran Glass Industry

Egypt
Ramadan City



El Nasr Glass & Crystal Co.

Egypt
Cairo



Fábrica de Envases de Vidrio - S.A. de C.V.

Mexico
Mexicali
San Luis Potos



Fabrica Paraguaya de Vidrio (subsidiary of Ambev S.A.)

Paraguay
Ascuncion

FPV

Formosan Glass Corporation

Republic of China
Taipei-Hsien, Taiwan



Gallo Glass Company

USA
Modesto, California



Gamin Glass

Iran
Tehran



GCA

Turkey

Kütahya
(Formerly Güral Cam
Fabrikasi)



Gebr. Stoevesandt AG (now O-I)

Germany
Rintein



Gerresheimer Glas (many more locations, more punt marks?)

GmbH
Germany
Düsseldorf



Belgium
Momignies
(Formerly Nouvelles Verreries de Momignies S.A.)



Germany
Lohr
(Formerly Spessart Glas GmbH)



Germany
Tettau
(Formerly Tettauer Glashüttenwerke GmbH)



Germany
Essen
(Formerly Wisthoff GmbH)



USA
Chicago Heights

Note: Sales data refers to Ruhrau, Rodenbacker Strasse locations, also Bejing

Ghani Glass Ltd.

Pakistan
Hattar N.W.F.P.



Pakistan
Karachi
(Formerly
Prince Glass Works Ltd.)



Glashütte

Germany

Glashütte Budenheim GmbH
Budenheim am Rhein



Glass Organization

Thailand
Bangkok



Glashüttenwerke Carlsfeld KG (out of business?)

Germany
Carlsfeld / Erzgeb.



Glenshaw Glass Co., Inc. (out of business)

USA
Glenshaw, Pennsylvania



Guinea Glass PLC

Nigeria
Lagos



Gulf Glass Manufacturing Co.

Kuwait
Safat



H Putzler Glashutte

Germany
Düren



Haldyn Glass Ltd.

India
Maharashtra, Gujarat



Hakuyo Glass Co Ltd.

Japan
Nihonmatsu, Fukushima

HY

Hamadan Glass Company

Iran
Tehran



Heinz Glas

Germany
Kleintettau



Germany
Piesau / Thüringen
(Formerly Glaswerk Piesau GmbH)



Note: per sales information Piesau does not currently use a punt mark

Hindusthan National Glass and Industries, Ltd. (HNG)

India
Bahadurgarh, Nasik,
Bahadurgarh



Hite Jinro Industry Co., Ltd.
(formerly Hite Industry Co., Ltd.)

Republic of Korea
Jinju

HI

Republic of Korea
Ansan Si
(retired punt mark)



Hwa Hsia Glass Co., Ltd.

Republic of China
Hsinchu City, Taiwan



Ilwha Co. Ltd. (out of business)

Republic of Korea
Seoul
(retired punt mark)



International Glass Industries Ltd.

Nigeria
Aba



Irish Glass Bottle Company (no current info)

Ireland
Dunkirk



Ishizuka Glass Co., Ltd.

Japan
Himeji (plant closed)



Japan
Iwakura



Japan
Iwakura



Japan
Iwakura



Japan
Tokyo
(plant closed)



Japan
Tokyo
(plant closed)



Japan
Himeji Plant
Hyogo Prefecture
(Formerly Ashai Beer Pax
Co., Ltd.)



Isoya Glass Industry Co. Ltd.

Japan
Kyoto



Japan
Osaka
(plant closed)



Jagtjit Industries Limited - Universal Glass

India
Delhi



Jebel Ali Container Glass Factory

United Arab Emirates
Dubai



Jg Containers Malaysia Sdn Bhd

Malaysia
Kiang



Jih Hsin Glass Company

Republic of China
Taiwan



Jui Zhan Glass Enterprise Corporation

Republic of China
Hinchu County, Taiwan



KC Glass & Materials Co., Ltd.
(formerly Ansung Glass Industry)

Republic of Korea
Cheonan



KOA Glass Co., Ltd.

Japan
Ichikawa, Tokyo



KYC Inc. (no current info)

Japan



Kamaya Glass Company (no current info)

Japan



Kapiri Glass Manufacturing (KGM) Ltd.

Zambia
Lusaka

K ZAM

The Kedaung Group (KIG Glassware)

Indonesia
Lusaka



Indonesia
Medan



Indonesia
Semarang



Indonesia
Subur



Note: Sales data shows PT Iglas (Persero), Jalan Raya Rung, Kampong Poglar?

Kioo Glass Ltd.

Tanzania
Dar es Salaam



Kohdai Glass Co. (out of business)

Japan
Osaka



Krishnaa Glass Pvt. Ltd. (no current info)

India
Thane



Kumbi Corporation

Korea
Icheon



Korea
Asan



Les Verreries du Burundi (Verrundi Glass, now closed?)

Burundi
Ru Bujumbura



Libyan Company for Manufacturing
(no current info)

Libya



Lorestan Glass

Iran
Tehran



Mahalakshmi Glass Works Pvt. Ltd. (plant closed)

India
Mumbai
(plant closed)



Mahmood Saeed Glass Industry

Saudi Arabia
Jeddah



Majan Glass Company SAOG

Sultanate of Oman
Sohar Industrial Estate



Maliban SAL

Lebanon
Chauranbeirut



Maruo Glass Company Ltd. (out of business)

Japan



Middle East Glass Manufacturing Company

Egypt
Cairo, Sadat City



Mina Glass Co.

Iran
Tehran



Mofid Pharmaceutical Glass

Iran

Tehran
(Formerly Maktab Amir Al Momenin)



Mohan Crystal Glass Works

India
Ghaziabad



Mohan Breweries & Distilleries Ltd.

India
Puducherry



Murree Brewery Co. Ltd.

Pakistan
Rawalpindi



Muskauer Hohlglas (no current info)

Germany



Nadir Figueiredo

Brazil
São Paulo, Suzano



Nafis Glass

Iran
Tehran



The National Company for Glass and Crystal S.A.E.

Egypt
Sharkia



Nihon Taisanbin Glass Bottle Mfg. Co. Ltd.

Japan
Kyushu



Japan
Ohgaki



Nihon Yamamura Glass Co., Ltd.

Japan
Harima



Japan
Saitama



Japan
Tokyo



Japan
Nishinomiya
(Formerly Yamamura Glass Works Co.)



Japan
Gunma
(plant closed)



Japan
Amagaski
(plant closed)



Japan
Osaka
(plant closed)



Noelle + von Campe Glashütte GmbH

Germany
Boffzen



Noritazeh Glass Co.

Iran
Tehran



Nozaki Glass Works Co. Ltd.

Japan
Matsudo



Nuevas Cristalerias Nacionale de Vidrio
(no current info)

Mexico
Tultitlan



Nuevas Cristalerias Avellaneda (no current info)

Argentina
Buenos Aires

NCA

O-I (Owens Illinois) Asia Pacific

Australia
Plant numbers are for O-I internal distribution only



China
Plant numbers are for O-I internal distribution only



Indonesia
Plant numbers are for O-I internal distribution only



New Zealand
Plant numbers are for O-I internal distribution only



Malaysia
O-I joint venture with BJC



Vietnam
O-I joint venture with BJC



Australia
Adelaide
(Formerly ACI Glass Packaging)
(retired punt mark)



Australia
Hobart
(Formerly ACI Glass Packaging)
(retired punt mark)



Australia
Melbourne
(Formerly ACI Glass Packaging)
(retired punt mark)



Australia
Penrith
(Formerly ACI Glass Packaging)
(retired punt mark)



Australia
Perth
(Formerly ACI Glass Packaging)
(retired punt mark)



China
Guangdong
(Formerly ACI Glass Packaging)
(retired punt mark)



O-I (Owens Illinois) Asia Pacific

China
Shanghai
(Formerly ACI Glass Packaging)
(retired punt mark)



Indonesia
Jakarta
(Formerly PT Kangar Consolidated Industries)
(retired punt mark)



New Zealand
Penrose, Auckland
(Formerly New Zealand Glass Manufacturers)
(retired punt mark)



Malaysia
Johru Bagru
(Formerly Berli Jucker Public Co., Ltd.)
(retired punt mark)



Maylasia
Kuala Lumpur
(Formerly Kuala Lumpur Glass Mfg.)
(retired punt mark)



Australia
Queensland
(Formerly Queensland Glass Manufacturers)
(retired punt mark)



O-I (Owens Illinois) North America

U.S.A.
Perrysburg, OH
(Formerly
Owens Brockway)



U.S.A.
Atlanta, GA

U.S.A.
Auburn, NY

U.S.A.
Brockport, PA

U.S.A.
Ringgold, VA

U.S.A.
Kalama, WA

U.S.A.
Lapel, IN

U.S.A.
Los Angeles, CA

U.S.A.
Muskogee, OK

U.S.A.
Oakland, CA

U.S.A.
Plano, TX

U.S.A.
Portland, OR

O-I (Owens Illinois) North America

U.S.A.
Streator, IL

U.S.A.
Toano, VA

U.S.A.
Tracy, CA

U.S.A.
Waco, TX

U.S.A.
Windsor, CO

U.S.A.
Lexington, NC

U.S.A.
Zanesville, OH

Canada
Brampton, ON

Canada
Montreal, Quebec

O-I (Owens Illinois) Latin America

Argentina
Buenos Aires

Argentina
Rosario, Santa Fe

Bolivia
Cochabamba

Brazil
Rio de Janero plant
São Paulo

Brazil
Recife plant São Paulo
(Formerly Companhia
Industrial de Vidrios)



Brazil
Vitoria plant
São Paulo

Brazil
São Paulo plant
São Paulo

Colombia
Cali plant
Cauca

Colombia
Buga plant
Buga

Colombia
Envigado plant
Envigado

Colombia
Soacha plant
Soacha, Cundinamarca

Colombia
Zipaquira plant
Cogua, Cundinamarca

O-I (Owens Illinois) Latin America

Colombia
O-I Latam Services
Antioquia

Colombia
Coacha, Cogua, Medellin, Buga (Formerly Critalería Peldar S.A.)



Ecuador
Guayaquil
(Formerly Cristalería del Ecuador S.A. - CRIDESA)



Mexico
Queretaro
(Formerly Vitro S.A.B.)



Mexico
Toluca
(Formerly Vitro S.A.B.)



Mexico
Monterrey
(Formerly Vitro S.A.B.)



Mexico
Guadalajara
(Formerly Vitro S.A.B.)



Mexico
Los Reyes
(Formerly Vitro S.A.B.)



Mexico
Mexico City
(Formerly Vitro S.A.B.)



Mexico
Mexicali
(Formerly Vitro S.A.B.)



Costa Rica
(Formerly Vitro S.A.B.)



Peru
Lurin

O-I (Owens Illinois) Europe

Czech Republic
Dubi plant
Dubi

Czech Republic
Nove Sedlo plant
Nove Sedlo

Estonia
Jarvakandi plant
Rapla

France
Beziers plant
Beziers Cedex

France
Gironcourt
(Formerly BSN Emballage)



France
Labégude
(Formerly BSN Emballage)



France
Puy-Guillaume
(VERDOME)
(Formerly BSN Emballage)



France
Reims
(Formerly BSN Emballage)



France
Vayres
(Formerly BSN Emballage)



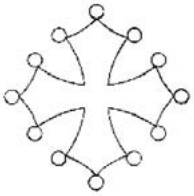
France
Veauche
(Formerly BSN Emballage)



France
Wingles
(Formerly BSN Emballage)



France
Vergèze in the Gard
(Formerly Verrerie du Languedoc et Cie)



O-I (Owens Illinois) Europe

Germany
Bernsdorf
(Formerly Bernsdorfer Glas GmbH & Co., KG)



Germany
Holzminden

Germany
Rintein

Hungary
Oroshaza

Italy
Aziende Vetrarie Italiane Riciardi
Aprilia LT
(Formerly AVIR S.p.A.)



Italy
Aziende Vetrarie Italiane Riciardi
Asti AT
(Formerly AVIR S.p.A.)



Italy
Aziende Vetrarie Italiane Riciardi
Bari
(Formerly AVIR S.p.A.)



Italy
Marsala
(Formerly Sicilvetro S.p.A.)



Italy
Mezzocorona
(Formerly Sicilvetro S.p.A.)



Italy
Origgio
(Formerly Sicilvetro S.p.A.)



Italy
Naples
(Formerly Vetraria San Domenico)



Italy
San Gemini

O-I (Owens Illinois) Europe

Italy
San Polo di Piave
(Formerly Nord Vetri)



Italy
Villotta di Chions
(Formerly Nord Vetri)



The Netherlands
Schiedam, Leerdam, Maastricht
(Formerly NV Vereenigde Glassfabricken)



Poland
Antoninek plant
Poznan

Poland
Jaroslaw plant
jaroslaw

Spain
Barcelona
(Formerly Vidrieria Rovira, S. L.)



Spain
Seville
(Formerly BSN Vidrio España S.A.)



Scotland
Alloa
(Formerly United Glass Group)



U.K.
Harlow plant
Essex
(Formerly United Glass Group)



Germany
Achern / Baden
(Formerly Glashütte Achern GmbH)
(retired punt mark)



Germany
Holzminden / Weser
(Formerly Glashüttenwerke Holzminden GmbH & Co.)
(retired punt mark)



France
Reims
(Formerly Verreries Mécaniques Champenoises)
(retired punt mark)



Pacificglas (formerly Pacific Development and Pacific Industries)

Republic of Korea
Janghang - no mark

Republic of Korea
Janghang plant
(retired punt mark)



Packart Glass Ltd. (no current info)

India
Vavodara



Pak Glass Corporation (no current info)

Pakistan
Gujrat



Phonecia Glass Works Ltd.

Israel
Yeruham



Piramal Glass

Sri Lanka
Ratmalana

PGC

India
Gujarat
(Formerly Gujarat Glass Ltd.)

GG

Note: Punt marks are no longer used for Piramal Glass India-bottles mainly cosmetic/ pharmaceutical

Note: Piramal Glass USA noted in sales data but no punt mark

Pragati Glass Pvt. Ltd.

India
Mumbai



Premium Packaging Int'l. Inc. (out of business)

Philippines

Tanza
(retired punt mark)



Productos de Vidrio, S.A.

Venezuela
Cagua



PT. Iglas Indonesia

Indonesia
East Java



PT. Mulia Industrindo Tbk. (PT Muliaglass MCG)

Indonesia
West Java



PT. The First National Glassware (FNG)

Indonesia
Jakarta



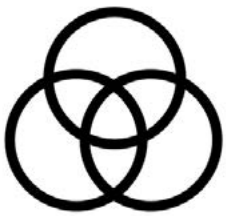
Putian Jinse Glassware Ltd.
(changed owner, no longer this name)

China



Qingdao Junghua Glass (out of business)

China



Rak Ghani Glass LLC

United Arab Emirates
Ras Al Khaimah



Ramon Clemente Glass

Spain
Barcelona



Spain
Barcelona
Note: new mark?



Razi Glass

Iran
Tehran, Karaj



Iran
Qazvin, Razi-Takestan Packaging Glass (Formerly Takestan Packaging Glass)



Rigolleau SA

Argentina
Buenos Aires



RO Staklarnica (no current info)

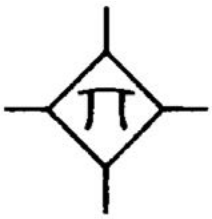
Macedonia



Rubin Glass

Bulgaria

Plevin
(Formerly Plevin Glass)



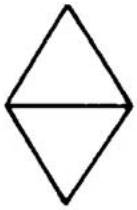
SEVAM

Morocco
Casablanca



SOCAVER (Société Camerounaise de Verrerie)

Cameroun
Douala



SU-OBAS k. p. (no current info)

Czech Republic
Lesni-Brana





Czech Republic
Dubnany





Czech Republic
Usbrno



Czech Republic
Usbrno



Samkwang Glass Co., Ltd.

Korea
Cheonan



Korea
Nonsan



Korea
(Formerly Sambo Glass)
(retired punt mark)



San Miguel Yamamura Packaging

Philippines
Manila, Yamamura, Mandaue



Vietnam
Ho Chi Minh City
(San Miguel Yamamura Haiphong Ltd.)



China
Zhaoqing
(San Miguel Yamamura Zhaoqing Glass Ltd.)



China
Zhaoqing
(retired punt mark?)



Samyu Glass Pvt. Ltd.

India
Andhra Pradesh



Santos Barosa - Vidros S.A.

Portugal
Lisbon, Marinha Grande



Saudi Arabian Glass Co. Ltd.

Saudi Arabia
Jeddah



SaverGlass

France
Feuquières

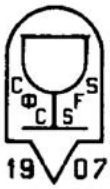


France
Le Havre
(Formerly Tourres & Cie)



Serbian Glass Factory

Serbia
Belgrade



Seves S.p.A. (formerly Vetroarredo S.p.A.)

Italy
Florence

Note: Sales data says no longer producing glass bottles, only bricks and insulators

Shangdong Pharmaceutical Glass Co., Ltd.

China
Zebo City



Shoga - Shishe Va Gaz Co.

Iran
Tehran



Silices de Veracruz S.A. de C.V.
(Vidriera de Tierra Blanca?)

Mexico
Veracruz



Société JG Durand & Cie (Arc International)

France



Soliver

Lebanon
Beirut



Sonover

Tunisia



Sooseok Co., Ltd.
(subsidiary of Dong-a Pharmaceutical Co., Ltd.)

Republic of Korea
Anyang



Sotuver (Societe Tunisienne de Verreries)

Tunisia
Bir Mcherga



St. Peev Glass (no current info)

Bulgaria
Varna



Steklarna Hrastnik

Slovenia
Hrastnik



Stölzle Glass Group

Stölzle-Oberglas GmbH Austria
Köflach



Stölzle-Flaconnage U.K.
West Yorkshire



Stölzle-Union Czech Republic
Hermanova Hut



Stölzle Poland
Czestochowa, Wymiarki



Stölzle-Masnières France
Masnières



Stölzle-Masnières France
Masnières (Formerly Verreries de Masnières, owned by Bormioli Luigi S.p.A.)



Sunglass Ltd.

Nigeria
Kaduna



Syrian Glass Corporation

Syria
Damascus



Ta Hsiang Containers Ind. Co. Ltd.

Taiwan
Hsinchu



Taiwan Glass Group

Taiwan
Hsinchu



Techpack Solutions (formerly Doosan Glass Co., Ltd.)

Republic of Korea
Gunsan



Republic of Korea
Yongnam
(retired punt mark)



Republic of Korea
Gunsan
(retired punt mark)



Republic of Korea
Kunpo Plant
(retired punt mark)



Republic of Korea
Kunpo Plant
(retired punt mark)



Tokod Glass Factory (no current info)

Hungary
Tokod



Toyo Glass Co., Ltd.

Japan
Chiba

T1

Japan
Kawasaki
(plant closed)

T2

Japan
Osaka
(plant closed)

T4

Japan
Shiga

T3

Taiwan
Taiwan
(plant closed)



Japan
Tokyo
(Formerly Sasaki Glass Co., Ltd.)



Toyosaki Glass Co. (out of business)

Japan
Osaka



Tropical Glass Company Ltd.

Ghana
Aboso



UAB “Kauno Stiklas”

Lithuania

Kauans
(Formerly Aleksotas)



Union Glass Corporation

Liberia
Monrovia



Uznemums Grizinkalns-2

Latvia
Riga



Vazir Glass Works Ltd.

India
Mumbai



Vebad S.p.A.

Italy
Bari



Veralep

Syria
Aleppo



Verallia Eastern Europe

Russian Federation
Kamyshin
(Formerly Saint Gobain)

Russian Federation
Kavminsteklo
(Formerly Saint Gobain)

Ukraine
Zorya
(Formerly Saint Gobain)

Verallia France

France
Albi
(VOA- Verrerie d'Albi)



France
Chalon sur Saône
(Formerly Saint Gobain Emballage)



France
Cognac
(Formerly Saint Gobain Emballage)



France
Lagnieu
(Formerly Saint Gobain Emballage)



France
Oiry
(Formerly Saint Gobain Emballage)



France
Saint Romain le Puy
(Formerly Saint Gobain Emballage)



France
Vauxrot
(Formerly Saint Gobain Emballage)



Verallia Germany

Germany
Bad Wurzach
(Formerly Saint Gobain Oberland)



Germany
Wirges
(Formerly Saint Gobain Oberland)



Germany
Essen
(Formerly Saint Gobain Oberland)



Germany
Neuberg
(Formerly Saint Gobain Oberland)



Note: Sales data refers to additional Ruhrglasstrabe location

Verallia Italy

Italy
Dego, Carcare
(Formerly Vetrerie Italienne)



Italy
Gazzo Veronese
(Formerly Vetrerie Italienne)



Italy
Lonigo
(Formerly Vetrerie Italienne)



Italy
Pescia
(Formerly Vetrerie Italienne)



Italy
Villa Poma
(Formerly Vetrerie Italienne)



Verallia North Africa

Verallia Algeria
Oran
(Formerly Alver Spa)



Verallia Portugal

Portugal
Mondego
(Formerly Saint Gobain)



Portugal
Mondego
(Formerly Vidreira do Mondego)



Verallia South America

Verallia Argentina
Mendoza
(Formerly Rayen Cura)



Verallia Brazil
Água Branca
(Formerly Saint Gobain Emballagen)



Verallia Brazil
Campo Bom
(Formerly Saint Gobain Emballagen)



Verallia Brazil
Porto Ferreira
(Formerly Saint Gobain Emballagen)



Verallia Brazil
São Paulo
(Formerly Saint Gobain Emballagen)



Verallia Brazil
Porto Ferreira
(Formerly Saint Gobain Emballagen)



Verallia Chile
Rosario

Verallia Spain

Spain
Burgos
(Formerly Saint Gobain Vicasa S.A.)



Spain
Jerez
(Formerly Saint Gobain Vicasa S.A.)



Spain
Montblanc
(Formerly Saint Gobain, Vidrieria de Montblanc)



Spain
Seville
(Formerly Saint Gobain Vicasa S.A.)



Spain
Telde, Gran Canaria
(Formerly Saint Gobain, Vidrierias)



Spain
Telde, Gran Canaria
(Formerly Saint Gobain)



Spain
Zaragoza
(Formerly Saint Gobain Vicasa S.A.)



Verescence (formerly SGD Group, owned by Cognetas)

France
Mers-les-Bains
(Formerly Saint Gobain Desjonqueres)



France
Sucy-en-Brie
(Formerly Saint Gobain Desjonqueres)



Germany
Kipfenberg
(Formerly Saint Gobain)



Spain
La Granja
(Formerly Saint Gobain)



China
Zhanjiang Guangdong
(Formerly Saint Gobain)

USA
Covington, Georgia

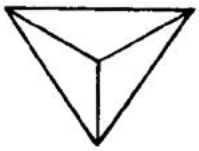
USA
Sparta, Georgia

Brazil
Santa Marina
(Formerly Saint Gobain)

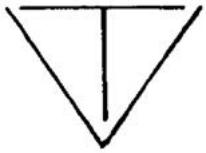
Note: sales data refers to SGD Asia Pacific also

Verrerie de Las Tunas

Cuba
Havana



Cuba
Las Tunas



Verrerie Djedidi AMOR

Algeria
Algiers



Verreries Pochet du Couval (Groupe Pochet)

France
Courval



Vetreria Cooperativa Piegarese S.r.l.

Italy
Piegaro



Vetreria di Borgonovo S.p.A.

Italy
Piacenza



Vetreria Etrusca S.r.l.

Italy
Fiorentino, Altare



Vetrerie Meridionali S.p.A

Italy
Bari



Vetropack

Switzerland
All locations



Czech Republic
Kyjov, Moravia



Austria
Vienna



Ukraine
Gostomel
(Formerly Gostomel Glass Factory)



Slovakia
Nemšová



Slovenia
Rogatec



Switzerland
Bülach, St-Prex



Czech Republic
Werk Kyjov



Croatia
Hum na Sutli



Austria
Werk Kremsmünster



Austria
Werk Pöchlarn



Italy
Trezzano Sul Naviglio MI
(Formerly Bormioli Rocco & Figlio S.p.A.)



Vidrala S.A.

Vidrala Spain Castellar S.A.
Castellar de Vallés
Barcelona



Vidrala Spain Crisnova S.A.
Caudete (Albacete)



Vidrala Spain Aiala Vidro S.A.
Llodio (Álava)



Vidrala Portugal Gallovidro S.A.
Marinha Grande Codex



Vidrala Portugal Santos Barosa-Vidros S.A.
Marinha Grande Codex



Vidrala UK Encirc Limited
Ellesmere Port



Vidrala Ireland Encirc Limited
Derrylin



Vidrala Italy Corsico Vetro S.r.l.
Corsico Milano



Spain
Llodio
(retired punt mark)



Portugal
Marinha Grande
(Formerly Ricardo Gallo)
(retired punt mark)



Ireland
2 locations
(Formerly Quinn Glass)
(retired punt mark)



Ireland
2-3 locations
(Formerly Quinn Glass)
(retired punt mark)



Vidrala S.A.

Ireland
3 locations
(Formerly Quinn Glass)
(retired punt mark)



Ireland
4 locations
(Formerly Quinn Glass)
(retired punt mark)



Belgium
Ghin
(Formerly Verlipack Ghin,
Glass Manufacture of Ghin,
MD Ghin) (retired punt mark)



Vidraria Anchieta

Brazil
São Paulo

VA

Vidraria Sul (no current info)

Brazil



Vidreira de Moçambique S.A.R.L.

Mozambique
Maputoverallia



Vidrierias Masip, SA (declared bankruptcy in 2014)

Spain
Barcelona



Vidrio Formas S.A. de C.V.

Mexico
Lerma



Vidrios Automaticos del Noroeste

Spain
Vigo



Vidrios Industriales S.A.

Peru
Callao



Vidrios Panamenos S.A. (VIPASA)

Panama
Mañanitas Panamá



Vidroporto S.A.

Brazil
Ferreira



Vitra S.A.

Argentina

Avellanda, Mendoza,
San Juan



Vitrum Glass

India
Mumbai



Weck Glasswerk GmbH

Germany
Bonn



West African Glass Industry PLC (WAGLASS)

Nigeria
Port Harcourt - Rivers State



Wiegand-Glas

Germany
Steinbach am Wald,
Großbreitenbach,
Schleusingen, Ernstthal



Germany
Schleusingen
(Formerly Thüringer
Behälterglas GmbH)



Germany
Ernstthal
(Formerly Glaswerk
Ernstthal GmbH)



Germany
Steinbach am Wald
(Formerly Bayerische Flaschen-
Glashüttenwerke Wiegand &
Söhne GmbH & Co. KG)



Yantai BC Packaging Co., Ltd.
(Yantai Changyu Glass Co.?)

China
Shandong

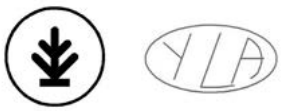


Yioula Group

Yioula Glassworks Greece
Athens



Bucha Glassworks S.A. Ukraine
Bucha, Kiev



Drujba Glassworks S.A. Bulgaria
Plovdiv



Drujba Glassworks S.A. Bulgaria
Sofia



STIROM S.A. Romania
Bucharest
(Formerly Fabrica de Articole de Sticla)



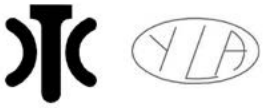
STIROM S.A. Romania
Bucharest
(Formerly Fabrica de Articole de Sticla)



New Glass S.A. Bulgaria
Novi Pazar
(Formerly Kitka)



Biomedsklo S.A. Ukraine
Zhitomar (Formerly Zhytomyr Factory of Laboratory Glass)



ZOUJAJ The National Company for Glass Industries

Saudi Arabia
Dammam, Riyadh



Zignago Vetro Group

Zignago S.p.A. Italy
Venice



Vetri Speciali Italy
Gardolo
(Formerly Vetrerie Venete S.p.A.)



Vetri Speciali Italy
Ormelle
(Formerly Vetrerie Venete S.p.A.)



Vetri Speciali Italy
Pergine Valsugana
(Formerly Vetrerie Venete S.p.A.)



Vetri Speciali Italy
San Vito al Tagliamento
(Formerly Vetrerie Venete S.p.A.)



Italy
San Gemini
(Formerly Nord Vetri)



Huta Szkla Czechy Poland
Czestochowa (Formerly Huta Szkla Zawercie Sp.)



Huta Szkla Czechy Poland
Czechy (Formerly Huta Szkla Zawercie Sp.)



Huta Szkla Czechy Poland
Antoninck Poznan (Formerly Huta Szkla Zawercie Sp.)



Huta Szkla Czechy Poland
Jaroslaw (Formerly Huta Szkla Zawercie Sp.)



Huta Szkla Czechy Poland
Orozesze (Formerly Huta Szkla Zawercie Sp.)



Huta Szkla Czechy Poland
Ujscie (Formerly Huta Szkla Zawercie Sp.)



Zignago Vetro Group

Huta Szkla Czechy Poland

Warta Sierakow (Formerly Huta Szkla Zawercie Sp.)



Huta Szkla Czechy Poland

Wyszkow (Formerly Huta Szkla Zawercie Sp.)



Note: Sales data shows Dzialdowo location

Zimbabwe Glass Industries Ltd. (Zimglass)

Zimbabwe
Gweru



bucheremhartglass.com

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CH-6312 Steinhausen, Switzerland
Tel. +41 41 749 42 00
webmaster@bucheremhartglass.com