



**DEFECTS**  
(Various Parts Of A Container)

**FINISH DEFECTS:**

- Bent or Crooked Finish
- Blisters
- Broken Finish
- Bulged Finish
- Checked Finish
- Checks Under Finish
- Chipped Finish
- Corkage Check
- Crizzled Finish
- Dirty or Rough Finish
- Flange
- Knockout
- Lineover
- Neck Ring Seam
- Offset Finish
- Overpress
- Saddle Finish
- Seeds
- Split Finish
- Stones
- Tear or Under Finish Check
- Unfilled or Dip Finish

**NECK DEFECTS:**

- Bent Neck
- Choked Neck or Bore
- Danny Neck or Neck Tear
- Dirty Neck
- Long Neck
- Pinched Neck
- Stuck Glass Particles

**SHOULDER DEFECTS:**

- Shoulder Check
- Sunken Shoulders
- Thin Shoulder

**BODY DEFECTS:**

- Bird Cage (Bird Swing)
- Black Spots
- Blank and Blow Mold Seam
- Blisters
- Body Checks
- Body Dimension
- Brush Marks
- Bulged Sides
- Cold Mold
- Dirty Ware
- Drag Marks
- Freaks
- Hot or Panel Checks
- Lap Marks or Wrinkles
- Letter Checks
- Loading Marks
- Oil Marks
- Pressure Checks
- Seeds
- Shear Marks
- Sidewall Stress
- Spikes
- Stones
- Stuck Glass Particles
- Sunken Sides
- Swab Ware
- Thin Ware
- Washboard

**BASE DEFECTS:**

- Baffle Marks
- Base Check
- Base Leaner
- Base Spikes
- Base Stress
- Black Spots
- Blisters
- Dirty Ware
- Oil Marks
- Seeds
- Stones
- Stuck Glass Particles or Tramp Glass
- Swab Ware
- Swung Baffle

**OTHER DEFECTS:**

- Broken Ware
- Horizontal Tear
- Out-Of-Shape Ware (Leaner)
- Over-Max Height
- Under-Min Height
- Uneven or Bad Distribution
- Vertical Tear

	Standard - Plug/Ring Dip/Saddle/Height, Check Detection, Mold Number Reading	With Optical Wall Thickness	Standard - Base & Sealing, Surface Inspection, Mold Number Reading	With Base Stress	With Vision Plug	With Vision Dip / Saddle / Height	Standard - Sidewall Stress, Dimensional
	Veritas iM		Veritas iB				Veritas iC
Bent or Crooked Finish	♦	♦				♦	
Blisters			♦	♦	♦	♦	
Broken Finish			♦	♦	♦	♦	
Bulged Finish	♦	♦					
Checked Finish	♦	♦					
Checks Under Finish	♦	♦					
Chipped Finish	♦	♦	♦	♦	♦	♦	
Corkage Check	♦	♦					
Crizzled Finish	♦	♦					
Dirty or Rough Finish			♦	♦	♦	♦	
Flange			♦	♦	♦	♦	
Knockout			♦	♦	♦	♦	
Lineover			♦	♦	♦	♦	
Neck Ring Seam			♦	♦	♦	♦	
Offset Finish			♦	♦	♦	♦	
Overpress			♦	♦	♦	♦	
Saddle Finish	♦	♦					
Seeds			♦	♦	♦	♦	
Split Finish	♦	♦					
Stones			♦	♦	♦	♦	
Tear or Under Finish Check	♦	♦					
Unfilled or Dip Finish	♦	♦					
Bent Neck					♦	♦	♦
Choked Neck or Bore	♦	♦			♦	♦	
Danny Neck or Neck Tear	♦	♦					
Dirty Neck							♦
Long Neck	♦	♦				♦	♦
Pinched Neck	♦	♦			♦	♦	♦
Stuck Glass Particles							♦
Shoulder Check	♦	♦					
Sunken Shoulders							♦
Thin Shoulder		♦					
Bird Cage (Bird Swing)							♦
Black Spots							♦
Blank and Blow Mold Seam							♦
Blisters							♦
Body Checks	♦	♦					♦
Body Dimension							♦
Brush Marks							♦
Bulged Sides							♦
Cold Mold							♦
Dirty Ware							♦
Drag Marks							♦
Freaks							♦
Hot or Panel Checks	♦	♦					♦
Lap Marks or Wrinkles							♦
Letter Checks	♦	♦					♦
Loading Marks							♦
Oil Marks							♦
Pressure Checks	♦	♦					♦
Seeds							♦
Shear Marks							♦
Sidewall Stress							♦
Spikes				♦	♦	♦	♦
Stones							♦
Stuck Glass Particles							♦
Sunken Sides							♦
Swab Ware							♦
Thin Ware		♦					♦
Washboard							♦
Baffle Marks			♦	♦	♦	♦	
Base Check	♦	♦					
Base Leaner							♦
Base Spikes			♦	♦	♦	♦	
Base Stress			♦	♦	♦	♦	
Black Spots			♦	♦	♦	♦	
Blisters			♦	♦	♦	♦	
Dirty Ware			♦	♦	♦	♦	
Oil Marks			♦	♦	♦	♦	
Seeds			♦	♦	♦	♦	
Stones			♦	♦	♦	♦	
Stuck Glass Particles or Tramp Glass			♦	♦	♦	♦	
Swab Ware			♦	♦	♦	♦	
Swung Baffle			♦	♦	♦	♦	
Broken Ware	♦	♦	♦	♦	♦	♦	♦
Horizontal Tear	♦	♦					♦
Out-Of-Shape Ware (Leaner)							♦
Over-Max Height	♦	♦					♦
Under-Min Height	♦	♦					♦
Uneven or Bad Distribution							♦
Vertical Tear	♦	♦					♦

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