

# Technical News Bulletin

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## Upgrade of Electro-pneumatic Valve Block - 26 Lines

### 1 Introduction

After the very successful introduction of the 26 line Electro-pneumatic Valve Block 210-444, an upgrade on Front Plate 210-384 is recommended to avoid unintended actuation of the valves.

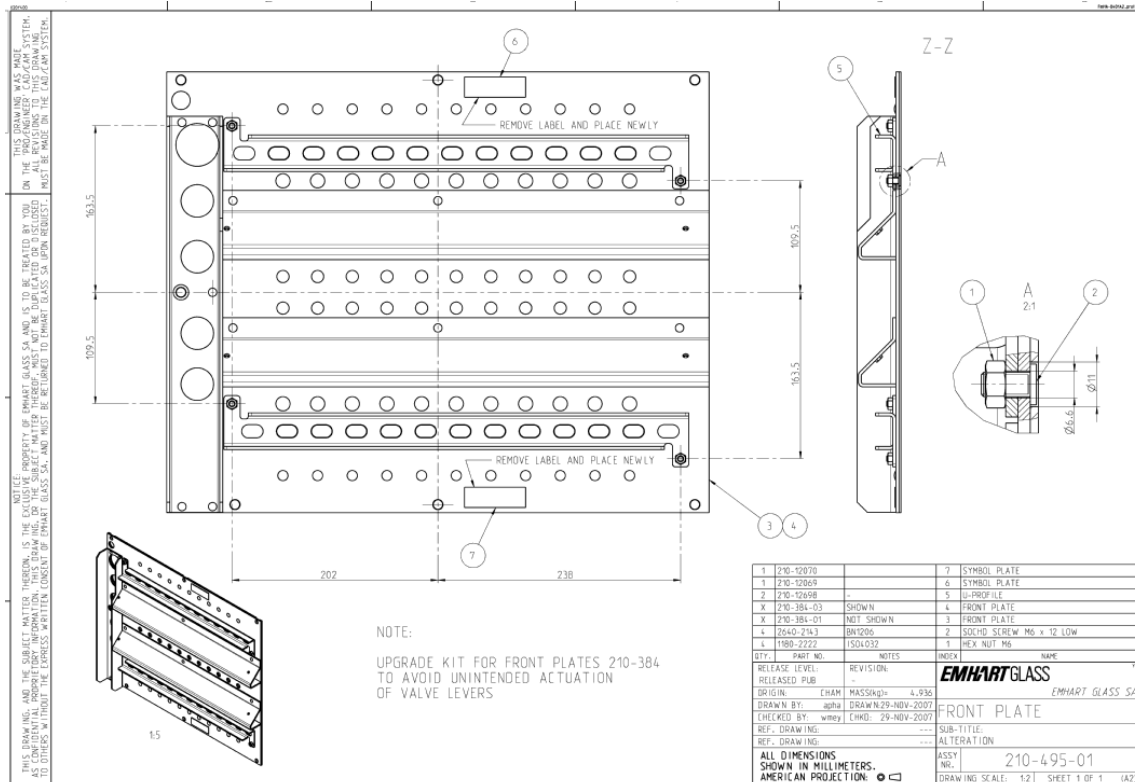


### 2 Field Upgrade Description

The upgrade can be done by ordering at Emhart Glass, the required upgrade kit 210-495-01.



Emhart Glass supplies new 26 line front plates as shown on the attached drawing 210-495-01.



Upgrade kit 210-495-01 for valve block front plate 210-384.

### 3 Upgrade Description

Instructions for U-Profile 210-12698 assembly:

1. Remove front cover
2. Mark (see dimensions on 210-495-01)
3. Drill 4 holes for the M6 mm \*12 screw's for profile fixation
4. Remove about 12 mm from the gasket around the 4 holes
5. Assembly the two U-Profiles with index 13 and 14 on drawing 210-384-01